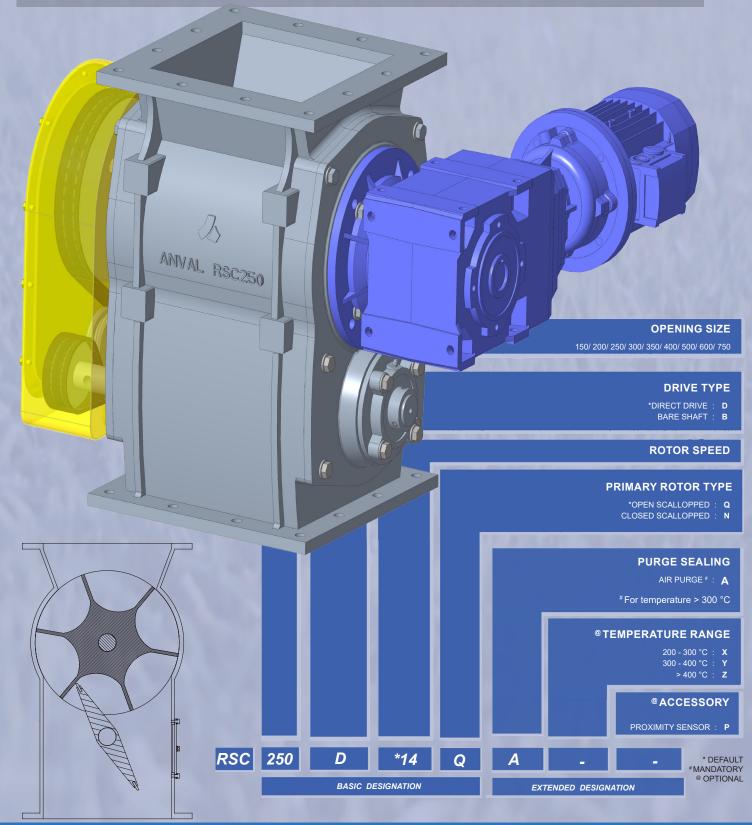
MATERIALS HANDLING

**C €** ⟨**E**x⟩



# RSC SERIES

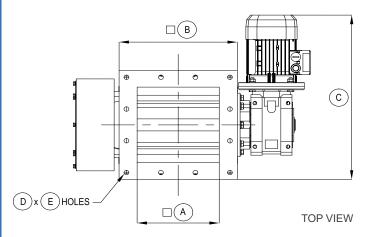
SELF-CLEANING ROTARY VALVES FOR STICKY, VISCOUS & NON-FREE FLOWING BULK MATERIAL HANDLING





# ROTARY SELF-CLEANING VALVES Anval

# DIRECT DRIVE (D) > DIMENSIONS



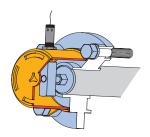
NAME	RSC 250	RSC 400		
А	• 250	• 400		
В	360	530		
C#	543	770		
D	12	20		
E	Ø 15	Ø 15		
F	345	550		
G	723	1047		
Н	550	890		
I	320	426		
J#	403	621		
Net Weight	250	450		
GROSS WEIGHT	310	550		

ALL DIMENSIONS IN MM, WEIGHT IN KGS.

\* APPROXIMATE DIMENSION ONLY. VARIES WITH MOTOR SIZE AND GEARBOX VARIATION.

NOTE: MAINTAIN OIL LEVEL IN CHAIN GUARD SUCH THAT CHAIN BOTTOM IS DIPPED IN OIL. USE LUBRICATION OIL 320GRADE.

# **PROXIMITY SENSORS**



Underspeed sensors can be supplied and fitted to rotary valves. These are mounted on a specifically designed bracket that is bolted onto the bearing. By default, the sensor fitted is 12mm in diameter with CD-PNP electrical connection and protection to IP67. The unit is suitable for temperatures from -25°C to +70°C.

G				
J				

FRONT VIEW

RSC

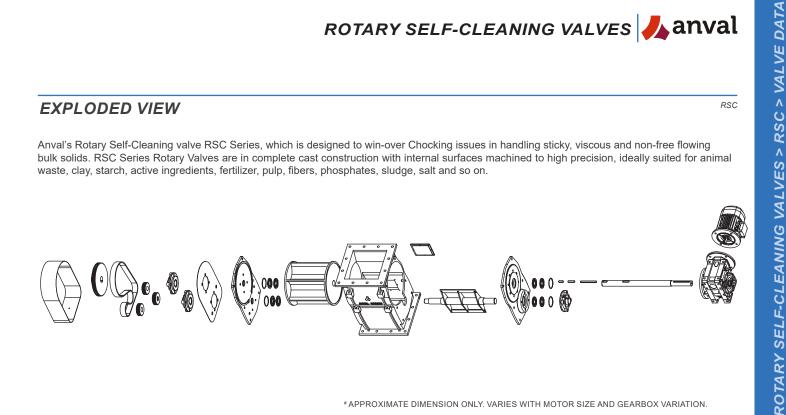


RSC

RSC

# **EXPLODED VIEW**

Anval's Rotary Self-Cleaning valve RSC Series, which is designed to win-over Chocking issues in handling sticky, viscous and non-free flowing bulk solids. RSC Series Rotary Valves are in complete cast construction with internal surfaces machined to high precision, ideally suited for animal waste, clay, starch, active ingredients, fertilizer, pulp, fibers, phosphates, sludge, salt and so on.



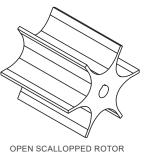
# APPROXIMATE DIMENSION ONLY. VARIES WITH MOTOR SIZE AND GEARBOX VARIATION.

### ROTORS

The standard RSC Series primary rotor is open scallopped type, which has the least amount of potential wear. Scalloppped closed rotors are provided based on the application.

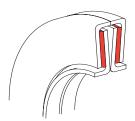
The secondary rotor drives via chain transmission and the sprockets set to rotation for the easy wiping action on primary rotor and inturn facilitates the easy flow of material.





#### CLOSED SCALLOPPED ROTOR

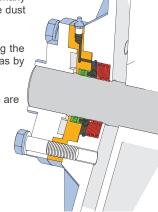
SHAFT SEALING



We are using labyrinth seal, which is a mechanical seal that fits around the axle or shaft to prevent the leakage of any particles. Generally, Labyrinth seal is composed of many threads or grooves that are tightly fit inside the casing, thus making difficult for the dust to pass through a long and difficult path.

Labyrinth seals on rotating shafts provide non contact sealing action by controlling the passage of particles through a variety of chambers by centrifugal motion, as well as by the formation of controlled material vortices.

'Double labyrinth Seals' are filled with flock pads, on each side of the valve. These are standard with all RSC Series valves.



TYPICAL PURGE SEALING ARRANGEMENT

LABYRINTH SEAL

Air Purge - For high temperature applications, air or other gases can be used to purge the seal so all dust particles or product gases are flushed back into the product stream.

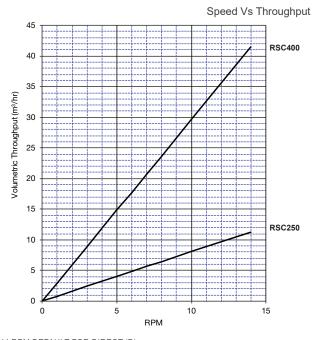
**AIR PURGE SEALING** 

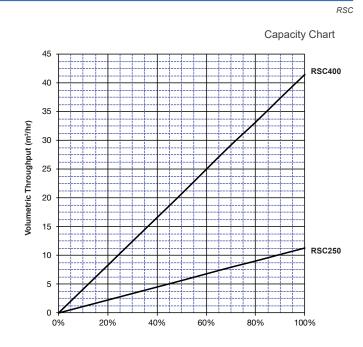


# ROTARY SELF-CLEANING VALVES Anval

# ROTARY SELF-CLEANING VALVES > RSC > VALVE DATA

# MODEL SELECTION CHART





NOTE: THIS CHART IS PREPARED FOR THE GUIDANCE PURPOSE ONLY, CONSIDERING 100% FILLING CAPACITY.

RSC

• 14 RPM DEFAULT FOR DIRECT (D)
• RPM NOT REQUIRED FOR BARE SHAFT

NOTE: THIS CHART IS PREPARED FOR THE GUIDANCE PURPOSE ONLY, CONSIDERING 100% FILLING CAPACITY.

## **CONSTRUCTION / TECHNICAL SPECIFICATIONS**

BODY	:	Cast Iron / Carbon Steel / Stainless Steel	SHAFT	:	EN8, SS304, SS316
ROTOR	:	Cast Iron / Carbon Steel / Stainless Steel	OPENING SIZES	:	150, 200, 250, 300, 350, 400,
SIDE PLATES	:	Cast Iron / Carbon Steel / Stainless Steel			500, 600, 750 mm
OFADDOX			TEMPERATURE	:	Build to eminent temperature
GEARBOX	:	Heliworm or Helibevel Gears	DIFFERENTIALPRESSURE		Can handle higher pressure
SEALS	:	Labyrinth Seals (Sealing Washers)	DIFFERENTIALFRESSORE	•	
DRIVE TYPE	:	Direct / Bare shaft	CAPACITY RANGE	:	Upto 500 m³/hr Max.
DRIVETIFE	•	Direct / Date Shalt	PAINTING STANDARD	:	Dark Grey Blue
ROTOR TYPE	:	Open Scallopped Rotor (Q) / Closed	PAINTING STANDARD	•	Dark Grey Blue
		Scallopped Rotor (N)	SURFACE TREATMENT (ANVAL STANDARD)	:	50µm Grey Primer 50µm Paracryl IFC (B53 Dk. Grey
SENSOR	:	Proximity Sensor (P)			Blue / Y14 Golden Yellow for
SPECIAL SEALS	:	Air Purge (A)			guards)
OI LOIAL OLALO	•		SURFACE TREATMENT	:	75µm ES600 Zinc Silicate Primer
BEARINGS	:	Cartridge Type	(HIGH TEMPERATURE)		40µm Heatkote Aluminium

NOTE: SPECIAL CONSTRUCTIONS ARE AVAILABLE FOR HIGHER DIFFERENTIAL PRESSURE AND TEMPERATURE.

